Centering elements

Agathon Regional Agencies

Round Fine Centering



The Universal – 7990

- Centering at main separation
- Guiding of ejection plate
- Guiding of ventilation stroke



For smaller applications – 7992

- Centering of individual cavities
- Centering at main separation on small tools



For the highest demands - 7993

- Ideal for high cleanroom demands
- High temperature applications
- Long guided centering stroke for perfect ejection of molded parts
- No restrictions regarding cleaning methods



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The Evolution

1980



2016





Round fine centering system for mold construction



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Range of applications

The outstanding advantages of the round fine centering system

The rolling round fine centering for the individual centering of cavities and main separation planes guarantees very precise guidance and maximum load capacity already at centering start. The built-in cage positioning system allows to fully exit the preload during working process. Made of hardened, wear-resistant bearing steel, it is suitable for mass production of high precision parts.

Applications

- Plate centering for precise guidance and maximum load capacity
- Centering systems for mold tool dimensions of 100 mm to 1000 mm edge length
- Use as individual centering of cavities
- Centering of hybrid injection molds
- Guiding ejection plates or plate guide for ventilation stroke
- Tool centering on the injection molding machine
- Tool upgrade (rework): Exchange of conventional guide blocks for round fine centering systems

High initial load capacity and precision

- High initial load capacity at centering start
- Cage retaining and positioning system
- Long centering stroke
- No backlash because the rolling elements are preloaded
- No stick-slip

High design freedom

- The centering units can be placed anywhere on the entire tool surface
- Commonly used number of units is 2 to 4
- The bushes can either be secured with clamps or clamped between the plates via the collar

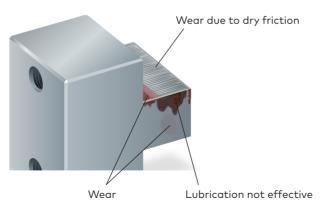
Cleanroom compatible

- Abrasion free due to rolling off rollers
- Minimum amount of lubrication
- Use for high temperature applications

Ease of use

- Simple calculation scheme regarding interpretation of the size and number of required centering units
- Free download of CAD data in all formats
- Shape and location holes manufactured in one machining operation
- Several dimensions ready for installation are available from stock
- Customized solutions on request

Conventional design



Agathon design

Rolling element

Minimum amount of lubrication Lubricant retained in roller pocket